

#124

SAULT COLLEGE OF APPLIED ARTS & TECHNOLOGY
SAULT STE. MARIE, ONTARIO

COURSE OUTLINE

Course Title WELDING

Code No.: MET821-2

Program: ADVANCED MARINE & SMALL ENGINES APPRENTICESHIP

Semester: _____

Date: 1989 05 19

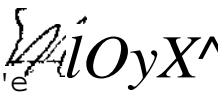
Author: Bob Senechal

Rev Revision XX

APPROVED


Chairperson

J/O^L^Lu

Date  189

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WELDING

Course Name

Course Number

PHILOSOPHY/GOALS:

This course will introduce the student to position welding with F3 and F4 electrodes.

Furthermore, the student is given an insight into weldability of common metals and alloys.

METHODS OF ASSESSMENT (GRADING METHOD):

MARKING SYSTEM

	1 Theory Test	-	30%
	Skill Evaluation	-	60%
	Attendance/Attitude	-	10%
	TOTAL	-	100%
A - 85%+			
B - 75% - 84%			
C - 60% - 74%			
D - 50% - 59%			
F - Repeat			

Instructors should provide marks in percentage. A mark of "D" must be balanced with a "B" (in another subject if necessary) to obtain a passing grade of "C" - average. Instructors should try for a class average of between 70 - 75%.

The instructor will determine which practical exercises will be used for grading.

TEXTBOOK(S);

Instruction aid sheets and notes taken by students.
Students should be given a copy of the course outline.

OBJECTIVES:

The basic objectives are to teach the student proper techniques in position welding. Time does not permit to concentrate on actual weld quality.

The student should realize that all objectives may not necessarily be met due to time constraints.

SUMMARY - HDE APPRENTICE - ADVANCED

TOBIC NO-	PERIODS	TOPIC DESCRIPTION	REFERENCE
	T-THEORY L-LAB		
1	1/2T	Introduction to program. - safety; personal, shop - maintenance of shop - machines and adjustments	Review of Intermediate I.A.S.#1
2a	1/2L	Generator; OCV and current adjustments	I.A.S.#2 Demo
b		- investigation of volt-ampere characteristics	
3	10L	Welding practices. - 2F; single pass, multi-pass velds with 1/8 E7018, E7024, E7028; 3/16 E6011 cross - pad welding; horizontal; vertical up 1/8 E7018 = E7014 - 3F; cross; rootpass 1/8 E7018, E6011, remaining passes 5/32 E7018, E6011 - 4F; 1/8 E7018	I.A.S.#3 Demo
4a	IT	Veldability of cast iron, stainless steel, manganese steel, aluminum alloys, copper alloys, L.A.H.S. steels (T-1 - plate)	I.A.S.#4
b	1/2L	Welding practice with cast iron rods, stainless steel rods, aluminum rods, bronze rods, hard facing rods.	
c		- Selection of rods.	
5	1/2L	FCAW introduction.	I.A.S.#5 Demo
6	1/2L	Arc air gouging (AAC)	I.A.S.#6 Demo
	1/2T	Written test.	

TOTAL HRS. 2T,12L - 10 WEEKS